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## Magnetic properties of $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$ compounds

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**Abstract.** The  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  ( $x = 0, 2, 3, 4, 5$  and  $6$ ) samples were prepared by arc melting. X-ray diffraction shows that these alloys are single-phase compounds of the rhombohedral  $\text{Th}_2\text{Zn}_{17}$ -type structure except for the sample with  $x = 0$ , which exhibits a multiphase structure with a predominant  $\alpha$ -Fe phase. The lattice constants  $a$  and  $c$  and the unit-cell volumes  $v$  of  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  compounds with  $x \geq 2$  increase monotonically with increasing Ga concentration. The Curie temperature  $T_C$  and room-temperature saturation magnetization  $M_s$  are found to decrease monotonically with increasing Ga concentration  $x$  from 635 to 338 K and from 102.3 to 29.0  $\text{emu g}^{-1}$  respectively, as  $x$  increases from 2 to 6. The  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  compounds exhibit an easy  $c$ -axis anisotropy. The room-temperature anisotropy field is 135 kOe for  $x = 2$ , which is about 55 kOe higher than that of  $\text{Nd}_2\text{Fe}_{14}\text{B}$ , and it decreases to 60 kOe at  $x = 4$ .

### 1. Introduction

The rare-earth (R) iron-rich  $\text{R}_2\text{Fe}_{17}$  intermetallic compounds are not suitable for permanent magnets because of their low Curie temperatures and room-temperature plane magnetic anisotropies. In order to increase the Curie temperatures of  $\text{R}_2\text{Fe}_{17}$  compounds and to modify their anisotropies, a number of investigations have been done. Introducing interstitial atoms into  $\text{R}_2\text{Fe}_{17}$  compounds by the gas–solid reaction [1–3] and melt-spinning [4] methods leads to a considerable enhancement of the Curie temperature. The  $\text{Sm}_2\text{Fe}_{17}\text{N}_y$  and  $\text{Sm}_2\text{Fe}_{17}\text{C}_y$  compounds show uniaxial anisotropy with an anisotropy of 140 kOe for nitride [5] and  $150 \pm 5$  kOe for carbide with  $y = 2.5$  [3] at room temperature. It is unfortunate that the nitrides and carbides prepared by gas–solid reaction have a poor high-temperature stability. In our previous work [6–8], it was found that the high-carbon  $\text{R}_2\text{Fe}_{17}\text{C}_x$  compounds by the substitution of Ga, Al or Si exhibit a high thermal stability, in contrast with the carbides produced by the gas–solid reaction. We have studied [6–9] the formation, structure and magnetic properties of the arc-melted compounds of  $\text{R}_2(\text{Fe}, \text{M})_{17}\text{C}_x$  ( $\text{R} \equiv \text{Y}, \text{Nd}, \text{Sm}, \text{Gd}, \text{Tb}, \text{Dy}, \text{Ho}, \text{Er}$  or  $\text{Tm}$ ;  $\text{M} \equiv \text{Ga}, \text{Al}$  or  $\text{Si}$ ;  $x \leq 3.0$ ) with the rhombohedral  $\text{Th}_2\text{Zn}_{17}$ -type or hexagonal  $\text{Th}_2\text{Ni}_{17}$ -type structures and found that the arc-melted  $\text{Sm}_2(\text{Fe}, \text{M})_{17}\text{C}_x$  compounds with  $x \geq 1.5$  and relatively lower M concentration have a Curie temperature of higher than 600 K and a room-temperature anisotropy field of higher than 90 kOe. A high coercivity of 15 kOe at room temperature was obtained for the  $\text{Sm}_2(\text{Fe}, \text{Ga})_{17}\text{C}_x$  compounds by melt spinning [6, 10]. The important effect on the magnetic properties of  $\text{R}_2\text{Fe}_{17}$  compounds results not only from the addition of interstitial carbon atoms but also from the substitution of Ga, Al, Si, Co, Ni, etc, for Fe [11–16]. The substitution of Ga in  $\text{Sm}_2\text{Fe}_{17}$  can cause a room-temperature uniaxial anisotropy to develop without

introducing interstitial carbon or nitrogen atoms [15, 16]. In our previous papers, the effect of the interstitial carbon atoms on the structure and magnetic properties of  $\text{Sm}_2(\text{Fe}, \text{Ga})_{17}\text{C}_x$  compounds was presented [6, 7]. Here, we report the influence of the substitution of Ga for Fe on the structure and magnetic properties of  $\text{Sm}_2\text{Fe}_{17}\text{C}_2$ .

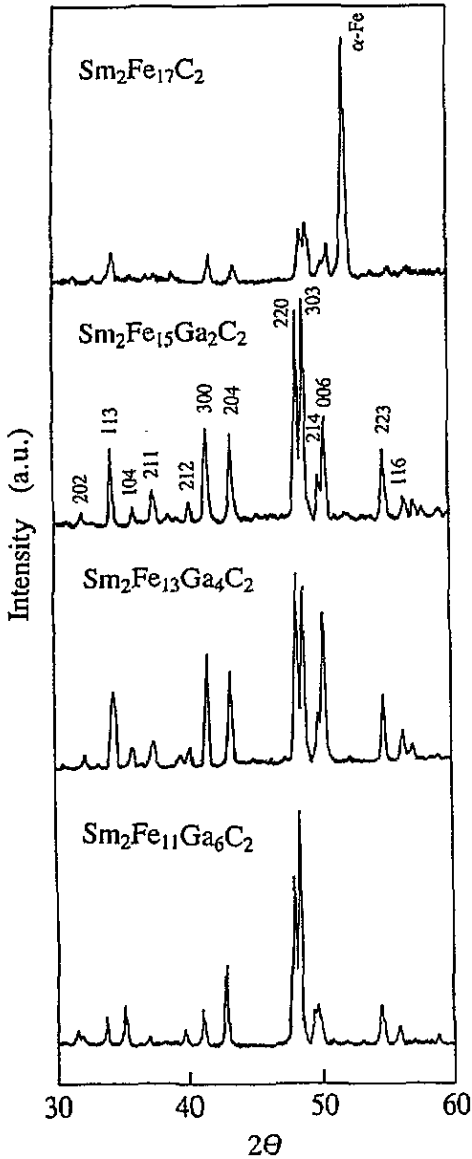


Figure 1. X-ray diffraction patterns of arc-melted  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  annealed at 1450 K for 48 h with  $x = 0$ , for 96 h with  $x = 2$ , and for 12 h with  $x = 4$  and 6 (a.u., arbitrary units).

## 2. Experimental details

The  $\text{Sm}_2\text{Fe}_{1-x}\text{Ga}_x\text{C}_2$  alloys with  $x = 0, 2, 3, 4, 5$  and 6 were prepared by arc melting in an argon atmosphere of high purity. The raw materials of Sm, Fe, Ga and Fe-C alloy were at least 99.9% pure. The ingots were melted at least four times to ensure homogeneity. An

Table 1. Structure and magnetic parameters of  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_xC_2$  compounds.

Compound	$a$ (Å)	$c$ (Å)	$v$ (Å <sup>3</sup> )	$T_C$ (K)	$M_s$ (1.5 K) (emu g <sup>-1</sup> )	$M_s$ (300 K) (emu g <sup>-1</sup> )	$H_A$ (1.5 K) (kOe)	$H_A$ (300 K) (kOe)
$\text{Sm}_2\text{Fe}_{15}\text{Ga}_2\text{C}_2$	8.724	12.586	829.4	635	114.2	102.3	> 250	135
$\text{Sm}_2\text{Fe}_{14}\text{Ga}_4\text{C}_2$	8.747	12.621	836.2	629	99.2	88.7	> 250	93
$\text{Sm}_2\text{Fe}_{13}\text{Ga}_4\text{C}_2$	8.754	12.654	839.8	539	86.7	73.1	> 250	60
$\text{Sm}_2\text{Fe}_{12}\text{Ga}_5\text{C}_2$	8.778	12.674	845.7	432	71.0	52.9		
$\text{Sm}_2\text{Fe}_{11}\text{Ga}_6\text{C}_2$	8.798	12.721	852.7	338	57.9	29.0		

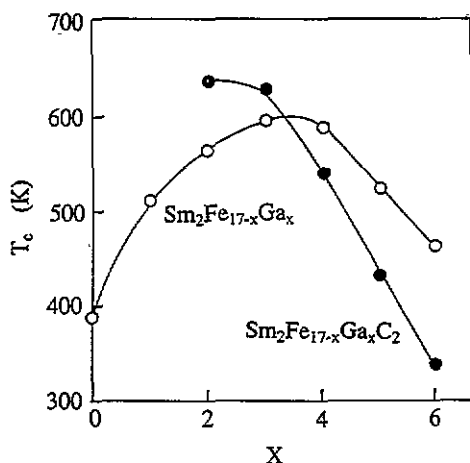


Figure 2. Curie temperature  $T_C$  for  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x$  [6] and  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_xC_2$  as a function of Ga concentration.

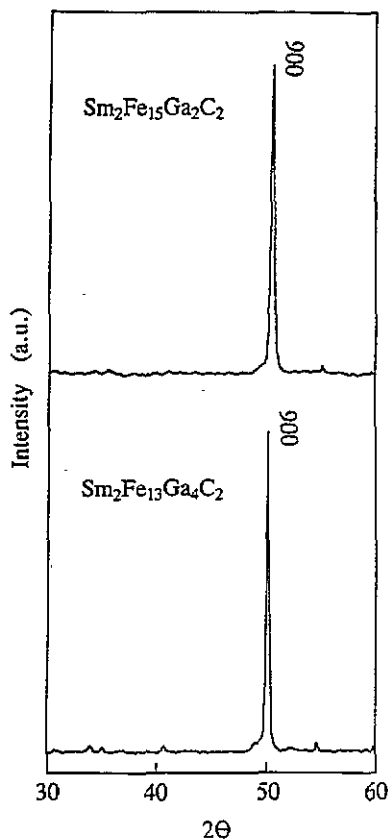


Figure 3. X-ray diffraction patterns of magnetically aligned  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_xC_2$  powder samples with  $x = 2$  and 4 (a.u., arbitrary units).

excess of 4.5% Sm was added to compensate for the evaporation of Sm during melting. The heat treatment of the arc-melted ingots was performed in a steel tube in a highly purified argon atmosphere at 1450 K for 12–96 h. X-ray diffraction measurements on powder samples were performed using Co  $K\alpha$  radiation to identify the single phase and to determine the crystallographic structure. The room-temperature saturation magnetization was measured with an extracting-sample magnetometer in a field of 65 kOe. The Curie temperatures were determined from the temperature dependence of magnetization measured with a vibrating-sample magnetometer and a magnetic balance in a magnetic field of 1 kOe. The aligned samples for anisotropy field measurements were prepared by mixing the powder

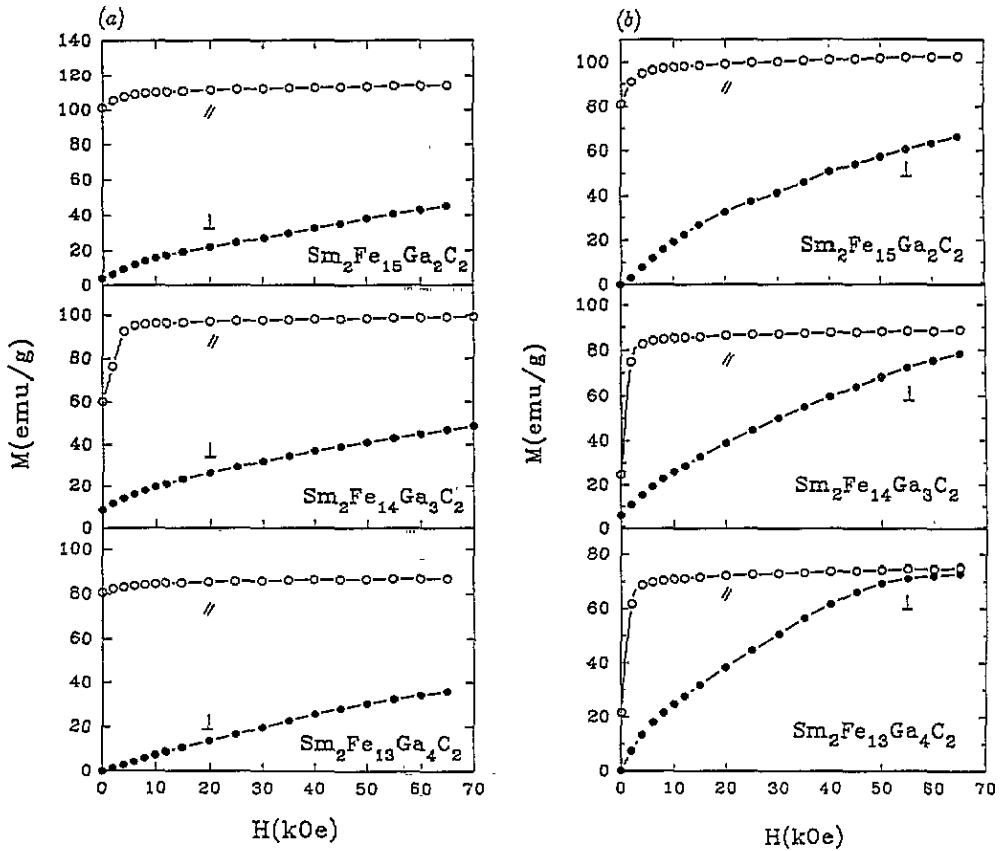


Figure 4. The magnetization curves of the oriented  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  ( $x = 2, 3$  and  $4$ ) samples measured along and perpendicular to the aligned directions at (a) 1.5 K and (b) room temperature.

with epoxy resin and then aligning in a magnetic field of 10 kOe. The anisotropy field was determined from magnetization curves measured along and perpendicular to the orientation direction by using the extracting-sample magnetometer with a magnetic field of up to 65 kOe at 1.5 K and room temperature.

### 3. Results and discussion

The x-ray diffraction patterns of  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  with  $x = 0, 2, 4$  and  $6$  are shown in figure 1. It is difficult to obtain a single-phase  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  compound with  $x < 2$  by arc melting. X-ray diffraction, as shown in figure 1, of  $\text{Sm}_2\text{Fe}_{17}\text{C}_2$  shows a multiphase structure with a predominant  $\alpha$ -Fe phase. For  $x = 2$ , the sample consists of the 2:17 phase and  $\alpha$ -Fe phase; however, high-temperature annealing leads to the formation of the 2:17-type single phase. Our study shows that the arc-melted  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  alloys with  $x \geq 3$  are single phase with the rhombohedral  $\text{Th}_2\text{Zn}_{17}$ -type structure. No significant diffraction from the impurity phase is observed. The partial substitution of Ga for Fe helps the formation of the high-carbon rare-earth iron compounds with 2:17-type structure, as shown in our previous work [6, 7, 9].

Table 1 summarizes the lattice constants  $a$  and  $c$  and the unit-cell volumes  $v$  obtained from the x-ray diffraction patterns of  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  compounds with  $2 \leq x \leq 6$  as a function of Ga concentration. The substitution of Ga for Fe was found to increase the unit-cell volumes. An approximately linear dependence of the unit-cell volume on Ga concentration is observed. For  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$ , the unit-cell volume expansion is about 2% compared with those of  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x$  compounds with the same Ga concentration [15]. The increase in cell volume per Ga atom is found to be about  $5.4 \text{ \AA}^3$ .

The saturation magnetization  $M_s$  and Curie temperature  $T_C$  for  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  compounds are also listed in table 1. The saturation magnetization at 1.5 K was found to decrease with increasing  $x$  from  $114.2 \text{ emu g}^{-1}$  for  $x = 2$  to  $57.9 \text{ emu g}^{-1}$  for  $x = 6$ . The room-temperature saturation magnetization is in excess of  $100 \text{ emu g}^{-1}$  for  $x = 2$  and it decreases monotonically with increasing Ga content to  $29.0 \text{ emu g}^{-1}$  at  $x = 6$ .  $T_C$  for  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  with  $x \leq 3$  is found to be about 630 K, which is about 240 K higher than that of  $\text{Sm}_2\text{Fe}_{17}$  and about 130 K higher than that of  $\text{Sm}_2\text{Fe}_{17}\text{C}$  [12]. However, a higher Ga concentration ( $x > 3$ ) decreases  $T_C$ . Figure 2 shows the Curie temperatures  $T_C$  of  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x$  [15] and  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  compounds as a function of Ga concentration, for comparison. It is shown that, when the Ga concentration  $x$  is lower than 3, the introduction of interstitial carbon atoms or the substitutional Ga atoms in  $\text{Sm}_2\text{Fe}_{17}$  leads to a strong increase in Curie temperature. The enhancement of  $T_C$  is mainly due to the lattice expansion. However, a decrease in Curie temperature with increasing  $x$  in the Ga-substituted compounds with  $x > 3$  is observed, although the further substitution of Ga results in a monotonic increase in the unit-cell volume. In general, in the Fe-rich rare-earth-iron compounds the Curie temperature is mainly determined by the Fe-Fe exchange interactions, which is strongly dependent on the interatomic distance. The larger substitution of larger Ga for Fe, when  $x > 3$ , would decrease the Fe-Fe exchange interactions owing to the further increase in Fe-Fe distance and the decrease in the number of Fe-Fe atom pairs, resulting in a drop in  $T_C$ .

The  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  samples with  $x \leq 6$  are found to have a strong easy  $c$ -axis anisotropy at room temperature. This can be clearly seen from the x-ray diffraction patterns of magnetically aligned powder samples, as is shown in figure 3, for  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  with  $x = 2$  and 4. The strong enhancement in the  $(0, 0, 6)$  reflection and the absence of  $(h, k, 0)$  indicates that the  $c$  axis is the easy direction of magnetization. The strong uniaxial magnetocrystalline anisotropy of the Sm sublattice in the  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  can result from the effect of both Ga and C additions. It has been shown previously that the substitution of Ga for Fe in  $\text{Sm}_2\text{Fe}_{17}$  leads to a change in magnetocrystalline anisotropy from the basal plane to the  $c$  axis at room temperature [15, 16]. The addition of carbon atoms causes a large negative crystal-field parameter  $A_{20}$  [17] and, in consequence, increases the anisotropy of the Sm sublattice. Figure 4 shows the magnetization curves of  $\text{Sm}_2\text{Fe}_{17-x}\text{Ga}_x\text{C}_2$  ( $x = 2, 3$  and 4) compounds measured along and perpendicular to the aligned directions at 1.5 K and room temperature. The magnetocrystalline anisotropy field  $H_A$  estimated from magnetization curves is listed in table 1.  $H_A$  is found to be in excess of 250 kOe at 1.5 K. The room-temperature anisotropy field of the sample with  $x = 2$  is 135 kOe, which is 55 kOe higher than that of  $\text{Nd}_2\text{Fe}_{14}\text{B}$ . The further substitution of non-magnetic Ga ( $x > 2$ ) decreases  $H_A$ .

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